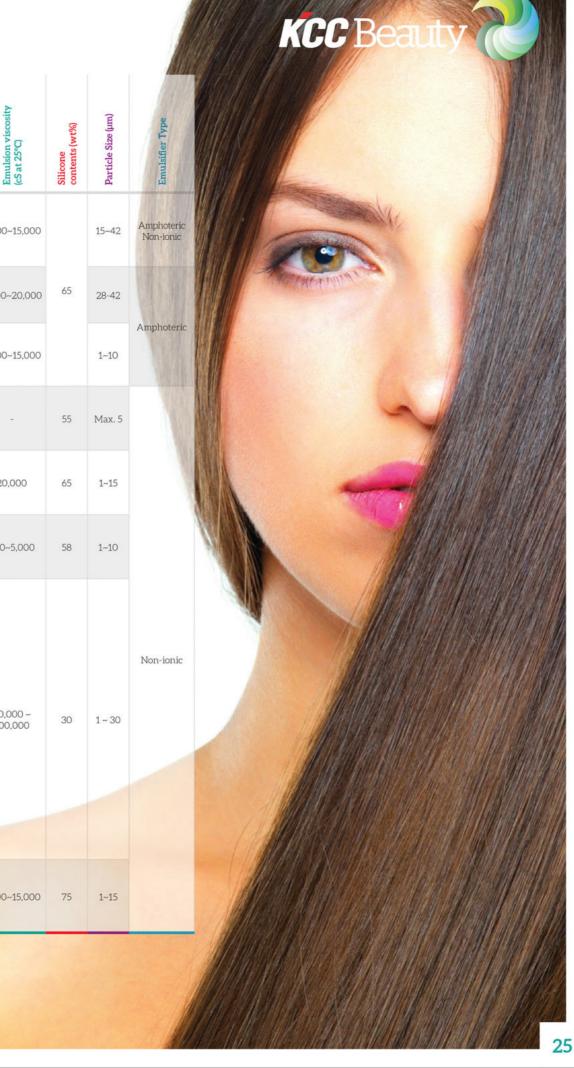
SeraShine® Continued...

Multi-Fun	ctional Emulsio	DNS Benefits	Characteristics		Appearance		Emulsion visc (cS at 25°C)	Silicone contents (wt%)	Particle Size (µm)	Emulsifier Typ
SeraShine EM 410	Dimethicone (and) Water (and) Guar Hydroxypropyltrimonium Chloride (and) C12- 14 Sec-Alketh-3 (and) Cocamidopropyl Betaine					Internal Visc (cS at 25°C)	7,000~15,000		15~42	Amphoteric Non-ionic
SeraShine EM 503	Dimethicone (and) Cocamidopropyl Betaine (and) Trideceth-7	Superior conditioning performance Excellent hair smoothness Findances dry combine and softness	An amphoteric emulsion of a high viscosity polydimethylsiloxane fluid with the addition of a guar gum for use in shampoo and conditioner formulations without the need for a deposition aid. Recommended level 2-5		Milky white liquid		8,000~20,000	65	65 28-42	
SeraShine EM 504R	Dimethicone (and) Cocamidopropyl Betaine (and) Laureth-3 (and) Guar Hydroxypropyltrimonium Chloride					500,000	8,000~15,000		1~10	Amphoteric
SeraShine EM 509	Dimethicone (and) Trimethylsiloxysilicate (and) Poloxamer188 (and) Poloxamer 388 (and) 1,2-hexanediol	Anti-frizz agent Wash – off resistance Gloss Soft skin feel for aqueous base formulations Easy to use in water based product	A non-ionic emulsion of resin blends imparts a soft feel to skin and hair. It is specifically designed to facilitate incorporation of resin blends into water based formulations. Recommended usage level 1-10		Opaque	800	¥	55	Max. 5	
SeraShine EM 510	Dimethiconol (and) Decyl glucoside (and) 1,2-Hexanediol (and) Carbomer	Biodegradable surfactant emulsion Leaves hair feeling soft Anti-frizz agent Gloss Easy to use in water based product.	A non-ionic emulsion of high viscosity polydimethylsiloxane fluid. It imparts a soft feel to skin and hair. Recommended usage level 1-10		Milky white to Slightly yellow liquid	80,000	20,000	65	1~15	
SeraSilk EM 602	Dimethicone / Vinyl Dimethicone Crosspolymer (and) C12-14 sec-Pareth-7	Imparts a silky feel to skin and hair Leaves hair feeling soft Reduces shine on skin	A non-ionic water-based suspension of elastomeric silicone powder imparts silky feel to skin and hair. It is specifically designed to facilitate incorporation of elastomer powder into water based formulations. Recommended usage level 1-5		Milky white liquid	š	500~5,000	58	1~10	
SeraSilk EM 605	Dimethicone (and) Water (and) Glycerin (and) Butylene glycol (and) Glycereth-20 (and) Pentylene glycol (and) Dimethicone/Vinyl Dimethicone Crosspolymer (and) Phenoxyethanol (and) Carbomer (and) Amodimethicone(and) Sodium Hydroxide (and) Disodium EDTA	Emulsion of crosslinked silicone elastomer blends Light and smooth feel for aqueous base formulations Provides soft, silky feel without greasy feel Easy to use cosmetic formulation	A transparent to translucent emulsion of elastomer blends imparts a silky feel to skin and hair.		Clear to Slightly hazy,		20,000 ~			Non-ionic
SeraSilk EM 610	Dimethicone (and) Water (and) Glycerin (and) Butylene glycol (and) Glycereth-20 (and) Pentylene glycol (and) Dimethicone/Vinyl Dimethicone Crosspolymer (and) 1,2-Hexanediol (and) Carbomer (and) Amodimethicone (and) Sodium Hydroxide (and) Disodium EDTA	Emulsion of crosslinked silicone elastomer blends Light and smooth feel for aqueous base formulations Provides soft, silky feel without greasy feel Easy to use cosmetic formulation Phenoxyethanol free emulsion	This product as a emulsifier free emulsion is specifically designed to facilitate incorporation of elastomer blends into water based formulations. Recommended usage level 1-10		Colorless to Slightly yellow gel	Max. 500	100,000	30	1~30	
SeraSilk EM 608	Dimethicone (and) Dimethicone / Vinyl Dimethicone Crosspolymer (and) Laureth-4 (and) Laureth-23 (and) 1,2-Hexanediol	Using easy silicone elastomer blends to aqueous cosmetic products Imparts a silky feel to skin and hair Reduces tackiness in formulations	A non-ionic emulsion of elastomer blends imparts a silky feel to skin and hair. It is specifically designed to facilitate incorporation of elastomer blends into water based formulations. Recommended usage level 1-70	A	Milky white liquid	130,000	1,000~15,000	75	1~15	



24